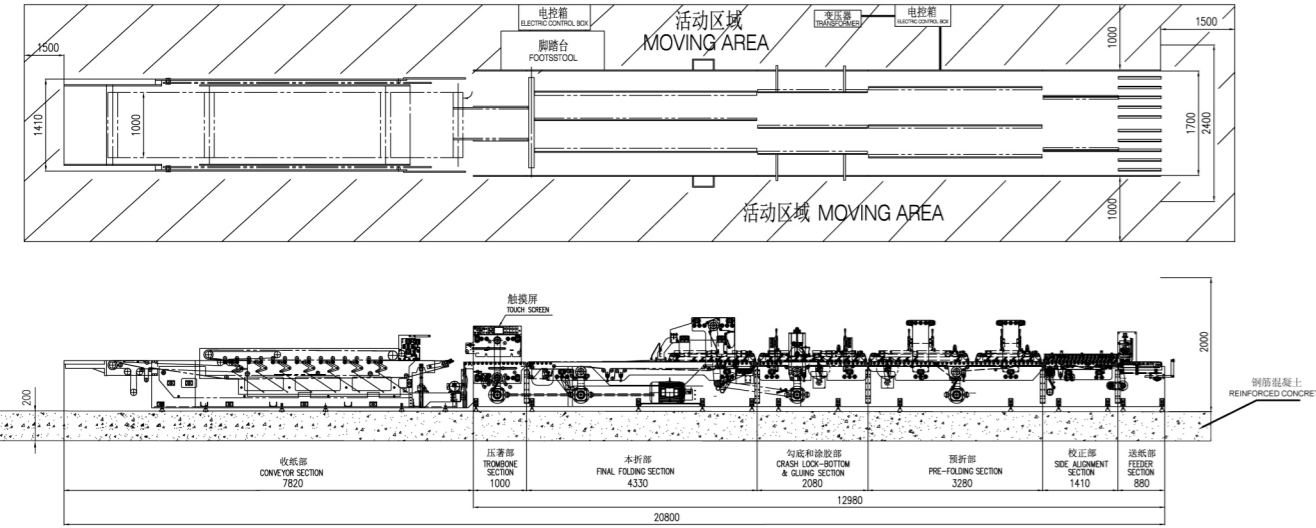
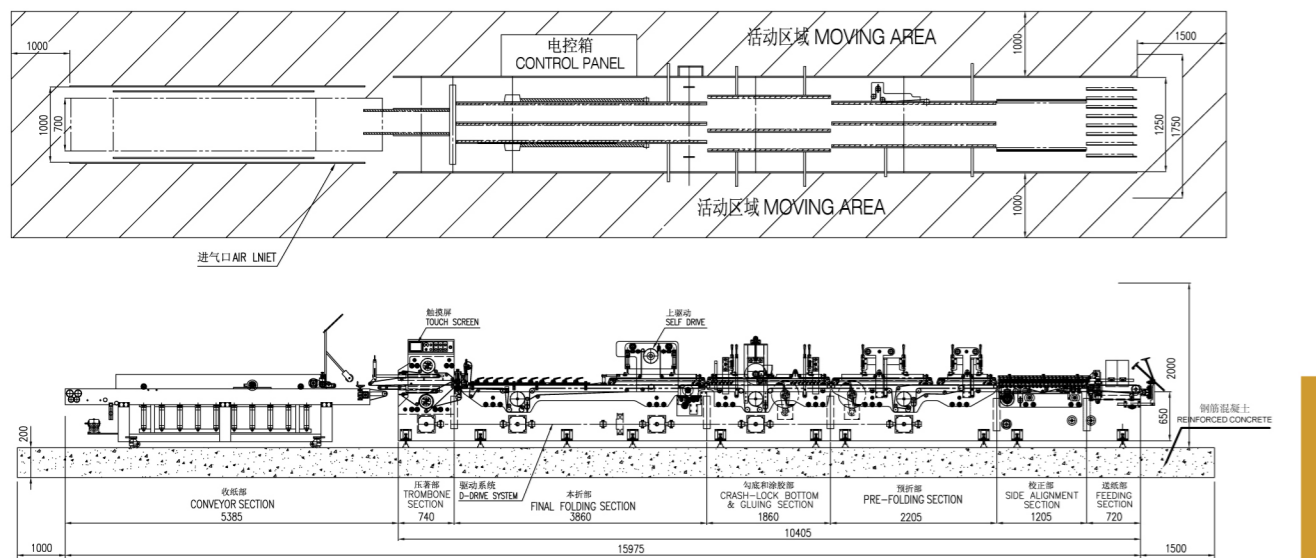


TB1450-C6全自动糊盒机地基图 FLOOR PLAN



TB1100-C6全自动糊盒机地基图 FLOOR PLAN



单位 unit : mm

TB系列 全自动糊盒机 TB SERIES FOLDER GLUER

| 规格 Specifications | TB 1100 | TB 1350 | TB 1450 |
|-----------------------|--|-----------|--|
| 适用范围 Stock Range | 卡纸可达 800g/m ² , 瓦楞纸可达B瓦楞 solid board up to 800 g/m ² , corrugate board up to B flute | | 卡纸可达 1200g/m ² , 瓦楞纸可达A瓦楞 solid board up to 1200 g/m ² , corrugate board up to A flute |
| 皮带最高速度 Max Belt Speed | 325 m/min | 325 m/min | 280 m/min |
| 主电机功率 Main Power | 22Kw | 22Kw | 30Kw |
| 机器长度 Overall Length | 14770 mm | 14770 mm | 19390 mm |
| 总重量 Total weight | 8300 kg | 8500 kg | 14500 kg |

| 技术参数 TECHNICAL DATA | TB 1100 | | TB 1350 | | TB 1450 | | |
|------------------------------------|-----------------------------------|----------|-----------|----------|-----------|----------|-----------|
| | mm | inch | mm | inch | mm | inch | |
| 直线条 Straightline Cartons | A | 145-1100 | 5.7-43.3 | 160-1350 | 6.3-53.1 | 200-1450 | 7.9-57 |
| | A** with small box folding device | 120-1100 | 4.7-43.3 | 120-1350 | 4.7-53.1 | 140-1450 | 5.5-57 |
| | B | 55-1100 | 2.2-43.3 | 55-1100 | 2.2-43.3 | 70-1100 | 2.75-43.3 |
| | C | 60-540 | 2.2-21.2 | 75-665 | 3-26.2 | 95-710 | 3.7-28 |
| | D | 8 | 0.3 | 12 | 0.47 | 12 | 0.47 |
| 两侧边贴盒 Double Sides/Double Wall | A | 175-710 | 6.9-28 | 175-810 | 6.9-31.9 | 190-1020 | 7.5-40.1 |
| | B | 160-900 | 6.3-35.4 | 160-900 | 6.3-35.4 | 160-1000 | 6.3-39.3 |
| | C min. | 30-150 | 1.2-5.9 | 30-170 | 1.2-6.69 | 35-170 | 1.38-6.69 |
| | D min. | 111-820 | | | | | |
| 勾底盒 Bottomlock Cartons | A | 185-1075 | 7.3-42.3 | 185-1325 | 7.3-52.1 | 200-1425 | 7.87-56.1 |
| | B | 150-900 | 5.9-35.4 | 150-1000 | 5.9-39.3 | 150-1000 | 5.9-39.3 |
| | C min. | 57 | 2.24 | 57 | 2.24 | 80 | 3.1 |
| | D min. | 30 | 1.2 | 30 | 1.2 | 40 | 1.6 |
| | E min. | 70 | 2.75 | 70 | 2.75 | 80 | 3.1 |
| | F min. | 30 | 1.2 | 30 | 1.2 | 30 | 1.2 |
| 4角盒 4-Corner Collapsible Boxes | A | 175-760 | 6.9-760 | 175-860 | 6.9-33.8 | 190-1070 | 7.5-42.1 |
| | B | 160-900 | 6.3-35.4 | 160-1100 | 6.3-43.3 | 160-1100 | 6.3-43.3 |
| | D | 30-150 | 1.2-5.9 | 30-170 | 1.2-6.69 | 35-170 | 1.38-6.69 |
| 6角盒 6-Corner Collapsible Boxes | A | 350-1050 | 13.8-41.3 | 350-1300 | 13.8-51.1 | 370-1400 | 14.6-55.1 |
| | B | 160-900 | 6.3-35.4 | 160-1000 | 6.3-39.3 | 160-1000 | 6.3-39.3 |
| | D | 30-150 | 1.2-5.9 | 30-170 | 1.2-6.69 | 40-170 | 1.57-6.69 |

由于技术改良, 制造商保留权利修改有关参数及功能, 恕不另行通知。
In the interest of product improvement, the manufacturer reserves its right to change specifications and features without notice.

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Agent 代理商:

TB系列全自动糊盒机 (适用于瓦楞纸板及卡纸)
Folder Gluer For Corrugated & Cardboard Box

TB SERIES



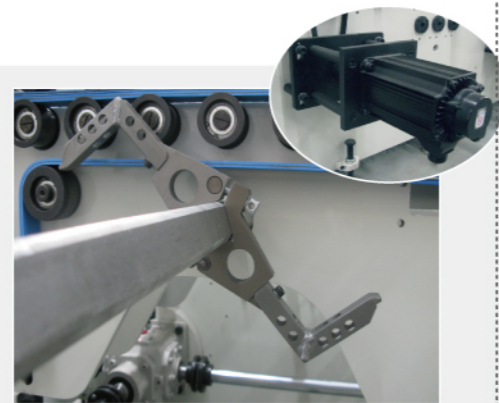
TB1100/TB1350/TB1450

全自动糊盒机 (适用于瓦楞纸板及卡纸)
Folder Gluer – For Corrugated & Cardboard Box



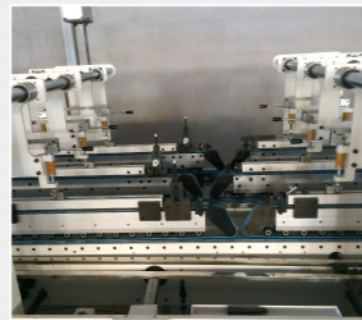
上胶系统
GLUING SYSTEM

- 标配采用机械式下糊筒装置。
- 选配上糊筒装置。
- 选配电子喷胶系统。
- Standard lower glue pots, each left and right side for straight line box.
- Optional upper glue pots, each left and right side for crash lock bottom box.
- Non-Contact electronic gluing system. is a must option for 4/6 corner box.



勾底部
LOCK BOTTOM SECTION

- 勾底配件安装简便，容易操作且高速稳定不脱勾，保证产品生产的稳定。
- 伺服后勾系统 (选购)。
- User-friendly & stable bottom lock system easy for mounting.
- Optional servo-drive system for 4 corner and 6 corner box production.



预折部
PRE-BREAKING SECTION

- 三版式构造
- 整机机动带板定位系统，用于调节上下带板及上输送皮带距离 (TB1100/1350 选配、TB1450 标配)
- Three carriers throughout with split upper carriers in pre-breaking section.
- Motorized carrier positioning system applied on whole machine as standard for TB1450. (options to Model TB1100/TB1350)



校正部
SIDE ALIGNMENT SECTION

选配
OPTIONAL

- 可选购校正部，加装在飞达部和预折部之间。
- Side Alignment Section is optional. in between Feeder and Pre-Break Section.



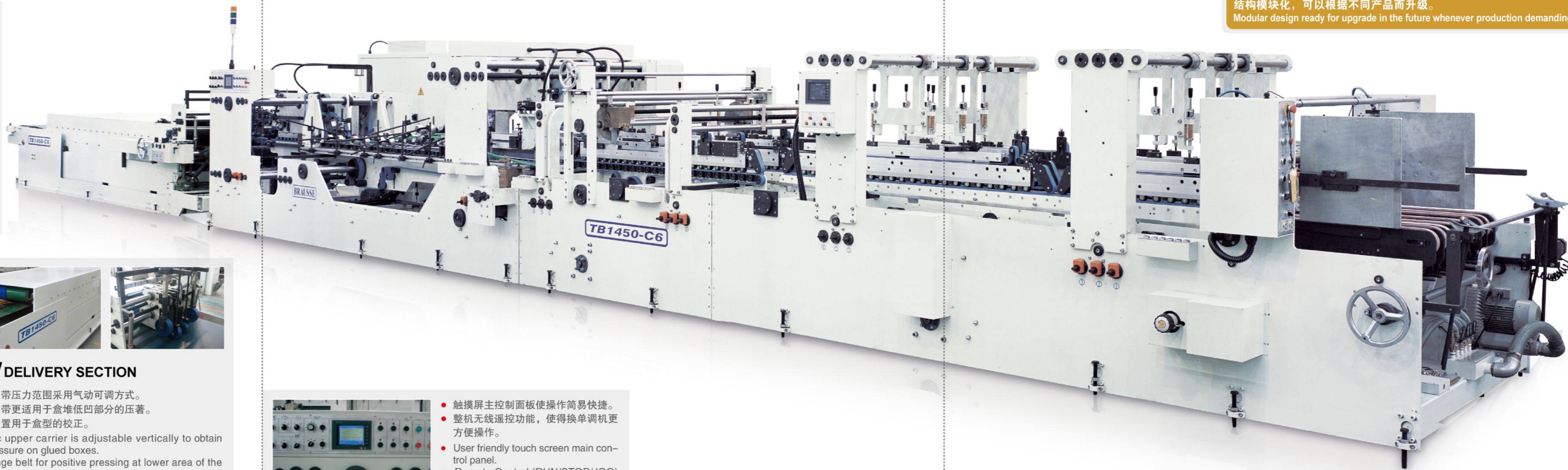
飞达部 / FEEDER SECTION

- 两个标准送纸门帘及一个用于异形盒和较宽盒型的辅助门帘。
- 托纸杆配有高性能振动马达，确保走纸的高效稳定。
- 八条可独立调节送纸皮带确保校机简便送纸平稳顺畅。
- 可选购吸风送纸装置 (TB1100/TB1350)。
- Two feeder gates for standard box, and one assist feeder gate for odd and wider boxes.
- Vibration pile supporting bars for efficiency and stable feeding.
- Eight individually adjustable feed belts ensure easy set-up and smooth feeding.
- Suction feeding system (as an options to TB1100/TB1350).

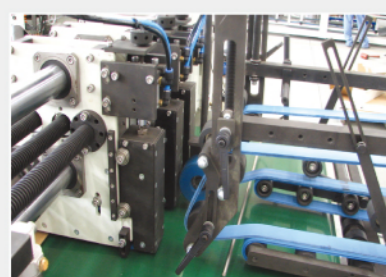


本折部
FINAL FOLD SECTION

- 本折部上压带采独立驱动气缸升降，更适合瓦楞产品生产。
- 整机机动带板定位系统。(TB1100/1350 选配、TB1450 标配)
- Independent cylinder-drive upper carrier specially suit for corrugated boxes production.
- Motorized carrier positioning system applied on whole machine as standard for TB1450. (TB1100/TB1350 allowed for up-grade with motorized carrier positioning system as an option.)



结构模块化，可以根据不同产品而升级。
Modular design ready for upgrade in the future whenever production demanding.



压着过板部
TROMBONE SECTION (TRANSFER)

- 塞纸检测装置。
- 计数装置。
- 阻动踢平装置确保盒型前边定位。
- Jam-up detector.
- Batch counter as standard and easy set up via HMI
- Finger type stopper at outlet Trombone section ensures the front flap aligned.



收纸部 / DELIVERY SECTION

- 收纸部上压带压力范围采用气动可调方式。
- 额外的海绵带更适用于盒堆低凹部分的压着。
- 框正拍齐装置用于盒型的校正。
- Pneumatic upper carrier is adjustable vertically to obtain perfect pressure on glued boxes.
- Extra sponge belt for positive pressing at lower area of the box shingled delivery.
- Squaring device at entrance of Conveyor section to prevent glued box from fish tailing.



- 触摸屏主控制面板使操作简易快捷。
- 整机无线遥控功能，使得换单调机更方便操作。
- User friendly touch screen main control panel.
- Remote Control (RUN/STOP/JOG) through out the machine convenient for job set up.